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RBE332A94-3400-03-16**Job Sheet 199368****Part No:** RBE332A94-3400-03-16**Job Qty:** 3 pcs**Part Name:** Target Block 1 Fabrication**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 8/21/19**Job Tracking No:****Due Date:** 11/22/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBE332A94-3400-03 Rev A IPP Rev. A 19.02.19 New issue DP Verify DD**Ship Via:****Bill of Materials**

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Container No: S223563**Part:** RBE332A94-3400-03-16**Job No:** 199368**Serial No/Batch:** S223563**Revision:** A**Inspector:****Exp Date:****Instructions:****Date:** 10/17/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	11/22/19		0.00	0.60	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	3 pcs	11/22/19		0.00	0.00	QC 5 - 10		DAS 40 OCT 18 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	3 pcs	11/22/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	3 pcs	11/22/19		0.00	0.00	QC 21 - SA - 21		DAS 21 OCT 22 2019
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - 1-Do NOT remove clear protective film prior to assembly. 2-Assemble as per DWG. See note 8 and 9.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
65 90591A171	Hex Nut	9 Ea (3 ea)	100-Small Fab - 1	FL138414-2
70 91280A640	ZINC PLATED CLASS 8.8 STEEL HEX HEAD SCREW M10 X 1.50 mm X 45 mm LG.	9 Ea (3 ea)	100-Small Fab - 1	3216728
410 98023A031	Yellow Zinc Plated Grade 8 Steel Washer 0.406" ID. X 0.812" OD. X 0.051"-0.080" THK.	9 Ea (3 ea)	100-Small Fab - 1	3157242
140B RBE332A94-3400-03-17 Base		3 pcs (1 ea)	100-Small Fab - 1	3213026
134 RBE332A94-3400-03-18 Standoff		9 pcs (3 ea)	100-Small Fab - 1	3219726

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	90591A171	9	64	0
	91280A640	9	13	0
	98023A031	9	64	0
	RBE332A94-3400-03-17	3	2	0
	RBE332A94-3400-03-18	9	0	0

Part Specifications

Specifications could not be found.

Plex 8/21/19 7:58 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS							
		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause				FAULT CATEGORY							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
Other/Details:											

Completed By

Lead hand / Supervisor

QC / QA Coordinator